



Revision Date: 01/26/2006

Issue date: 02/04/2006

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE® 312 ADHESIVE
Product type: Anaerobic Adhesive
Company address:
Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Item No. : 31231 / IDH No. 135398
Region: United States
Contact Information:
Telephone: (860) 571-5100
Emergency telephone: (860) 571-5100
Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Hydroxyalkyl methacrylate 27813-02-1	30-60	None	None	1 ppm TWA; 3 ppm STEL
Polyurethane methacrylate resin Unknown	30-60	None	None	None
Polyurethane methacrylate resin Unknown	10-30	None	None	None
Acrylic acid 79-10-7	5-10	2 ppm TWA (skin)	10 ppm TWA; 30 mg/m ³	1 ppm TWA (skin); 3 ppm STEL (skin)
Cumene hydroperoxide 80-15-9	1-5	None	None	1 ppm (6 mg/m ³) Skin (WEEL)
Polyglycol dimethacrylate 109-16-0	1-5	None	None	None
Methacrylic acid 79-41-4	1-5	20 ppm TWA	None	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Liquid
Color: Clear Amber
Odor: Sharp

HMIS:

HEALTH: 2*
FLAMMABILITY: 1
PHYSICAL HAZARD: 1
Personal Protection: See Section 8

WARNING: CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION
MAY CAUSE ALLERGIC SKIN REACTION.
MAY BE HARMFUL IF SWALLOWED OR INHALED.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: Vapors and mists will irritate the respiratory tract and nasal passages.
Skin contact: May cause allergic skin reaction. Irritating to skin.
Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion: May be harmful if swallowed.

Existing conditions aggravated by exposure:

Eye, skin, and respiratory disorders. Acrylic acid: Respiratory disorders. Lung disease.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation:	Remove to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point:	Greater than 93°C (200°F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits-lower %:	Not available
Flammable/Explosive limits-upper %:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special fire fighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions:	Prevent product from entering drains or open waters.
Clean-up methods:	Ensure adequate ventilation. Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation.
Storage:	For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
Incompatible products:	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls:	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves.
Eye/face protection:	Safety goggles or safety glasses with side shields.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Clear Amber
Odor:	Sharp
Vapor pressure:	Less than 10 mm Hg at 27°C (80°F)
pH:	Not applicable
Boiling point/range:	Greater than 149°C (300°F)
Melting point/range:	Not available
Specific gravity:	1.08
Vapor density:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	6.4409%; 61.4813 grams/liter

10. STABILITY AND REACTIVITY

Stability:	Stable.
Hazardous polymerization:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Phenols. Irritating organic vapors.
Incompatibility:	Strong oxidizers. Strong reducing agents. Amines. Strong acids. Heavy metals. Peroxides. Free radical initiators.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Product toxicity data:	Acute LD50 (oral) :Greater than 10000 mg/kg(rat). Acute LD50 (dermal) :Greater than 5000 mg/kg (rabbit).
-------------------------------	--

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Hydroxyalkyl methacrylate 27813-02-1	No	No	No
Polyurethane methacrylate resin Unknown	No	No	No
Polyurethane methacrylate resin Unknown	No	No	No
Acrylic acid 79-10-7	No	No	No
Cumene hydroperoxide 80-15-9	No	No	No
Polyglycol dimethacrylate 109-16-0	No	No	No
Methacrylic acid 79-41-4	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Hydroxyalkyl methacrylate 27813-02-1	Allergen, Irritant
Polyurethane methacrylate resin Unknown	Allergen, Irritant
Polyurethane methacrylate resin Unknown	Allergen, Irritant
Acrylic acid 79-10-7	Allergen, Corrosive, Irritant, Kidney, Liver
Cumene hydroperoxide 80-15-9	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Polyglycol dimethacrylate 109-16-0	Allergen, Irritant
Methacrylic acid 79-41-4	Allergen, Corrosive, Irritant

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/MDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	4-Methoxyphenol (150-76-5).
CERCLA/SARA Section 302 EHS:	None above reporting de minimus.
CERCLA/SARA Section 311/312:	Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7). Cumene hydroperoxide (CAS# 80-15-9).
California Proposition 65:	This product contains a chemical known to the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
WHMIS hazard class:	D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 9

Prepared by: Regulatory Affairs

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.