

DOW CORNING

DOW CORNING CORPORATION Material Safety Data Sheet

DOW CORNING(R) 8641 100% SILICONE SEALANT, CLEAR

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1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

Dow Corning Corporation
South Saginaw Road
Midland, Midland 48686

24 Hour Emergency Telephone: (517) 496-5900
Customer Service: (517) 496-6000
Product Disposal Information: (517) 496-6315
CHEMTREC: (800) 424-9300

MSDS No.: 02305534

Revision Date: 1999/09/17

Generic Description: Silicone elastomer

Physical Form: Paste

Color: Colorless

Odor: Acetic acid odor

NFPA Profile: Health 1 Flammability 1 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. OSHA HAZARDOUS COMPONENTS

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
4253-34-3	1.0 - 5.0	Methyltriacetoxysilane
17689-77-9	1.0 - 5.0	Ethyltriacetoxysilane

The above components are hazardous as defined in 29 CFR 1910.1200.

3. EFFECTS OF OVEREXPOSURE

Acute Effects

Eye: Direct contact may cause moderate irritation.

Skin: May cause moderate irritation.

Inhalation: Irritates respiratory passages very slightly.

Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: No known applicable information.

Inhalation: No known applicable information.

Oral: No known applicable information.

Signs and Symptoms of Overexposure

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No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

4. FIRST AID MEASURES

Eye: Immediately flush with water for 15 minutes. Get medical attention.

Skin: Remove from skin and wash thoroughly with soap and water or waterless cleanser. Get medical attention if irritation or other ill effects develop or persist.

Inhalation: No first aid should be needed.

Oral: No first aid should be needed.

Comments: Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point: Not applicable.

Autoignition Temperature: Not determined.

Flammability Limits in Air: Not determined.

Extinguishing Media: On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO₂), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

Unusual Fire Hazards: None.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following hazardous decomposition products: Silicon dioxide. Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

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Containment/Clean up: Observe all personal protection equipment recommendations described in Sections 5 and 8. Wipe up or scrape up and contain for salvage or disposal. Clean area as appropriate since some silicone materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state, and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See section 8 for Personal Protective Equipment for Spills. Call Dow Corning Corporation, (517) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Product evolves acetic acid (HOAc) when exposed to water or humid air. Provide ventilation during use to control HOAc within exposure guidelines or use respiratory protection. Avoid eye contact. Avoid skin contact.

Use reasonable care and store away from oxidizing materials. Keep container closed and store away from water or moisture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

<u>CAS Number</u>	<u>Component Name</u>	<u>Exposure Limits</u>
4253-34-3	Methyltriacetoxysilane	See acetic acid comments.
17689-77-9	Ethyltriacetoxysilane	See acetic acid comments.

Acetic acid is formed upon contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL: TWA 10 ppm and ACGIH TLV: TWA 10 ppm, STEL 15 ppm.

Engineering Controls

Local Ventilation: None should be needed.
General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection - safety glasses as a minimum.

Skin: Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Chemical protective gloves are recommended.

Suitable Gloves: Silver Shield(R). 4H(R).

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Inhalation: No respiratory protection should be needed.

Suitable Respirator: None should be needed.

Personal Protective Equipment for Spills

Eyes: Use proper protection - safety glasses as a minimum.

Skin: Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Chemical protective gloves are recommended.

Inhalation/Suitable Respirator: No respiratory protection should be needed.

Precautionary Measures: Avoid eye contact. Avoid skin contact. Use reasonable care.

Comments: Product evolves acetic acid (HOAc) when exposed to water or humid air. Provide ventilation during use to control HOAc within exposure guidelines or use respiratory protection.

When heated to temperatures above 150 degrees C in the presence of air, product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer, and an irritant to the eyes, nose, throat, skin, and digestive system. Safe handling conditions may be maintained by keeping vapor concentrations within the OSHA Permissible Exposure Limit for formaldehyde.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Paste
 Color: Colorless
 Odor: Acetic acid odor
 Specific Gravity @ 25°C: 1.024
 Viscosity: Not applicable - Solid
 Freezing/Melting Point: Not determined.
 Boiling Point: Not determined.
 Vapor Pressure @ 25°C: Not determined.
 Vapor Density: Not determined.
 Solubility in Water: Not determined.
 pH: Not determined.
 Volatile Content: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

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Hazardous Polymerization: Hazardous polymerization will not occur.

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction. Water, moisture, or humid air can cause hazardous vapors to form as described in Section 8.

11. TOXICOLOGICAL INFORMATION

Acute Toxicology Data for Product

Complete information is not yet available.

Component Toxicology Information

Complete information is not yet available.

Special Hazard Information on Components

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

No specific information is available.

Environmental Effects

No specific information is available.

Fate and Effects in Waste Water Treatment Plants

No specific information is available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	≤1	>1 and ≤100	>100
Acute Terrestrial Toxicity	≤100	>100 and ≤2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No

State or local laws may impose additional regulatory requirements regarding disposal.

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Call Dow Corning Corporate Environmental Management, (517) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION**DOT Road Shipment Information (49 CFR 172.101)**

Not subject to DOT.

Ocean Shipment (IMDG)

Not subject to IMDG code.

Air Shipment (ICAO)

Not subject to ICAO regulations.

Call Dow Corning Transportation, (517) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings**Section 302 Extremely Hazardous Substances:**

None.

Section 304 CERCLA Hazardous Substances:

None.

Section 312 Hazard Class:

Acute: Yes
Chronic: No
Fire: No
Pressure: No
Reactive: No

Section 313 Toxic Chemicals:

None present or none present in regulated quantities.

Supplemental State Compliance Information**California**

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking

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Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

Massachusetts

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
7631-86-9	7.0 - 13.0	SILICA, AMORPHOUS

New Jersey

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
70131-67-8	> 60.0	Dimethyl siloxane, hydroxy-terminated
7631-86-9	7.0 - 13.0	SILICA, AMORPHOUS FUMED
4253-34-3	1.0 - 5.0	Methyltriacetoxysilane
17689-77-9	1.0 - 5.0	Ethyltriacetoxysilane

Pennsylvania

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
70131-67-8	> 60.0	Dimethyl siloxane, hydroxy-terminated
7631-86-9	7.0 - 13.0	Silica

16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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