

See Pipe Cleaned #43690

THIS MSDS COMPLES WITH OSHA 29 CFR 1910.1200 (The Hazard Communication Standard)

SECTION I - PRODUCT IDENTIFICATION

HAZARD IDENTIFICATION (TRADE NAME) : E2 WELD PIPE CLEANER
 CAS# 79-21-3
 OSHA PEL 1000 ppm
 ACGIH TLV 200 ppm
 I.M.T. 90

SECTION II - HAZARDOUS INGREDIENTS

HAZARDOUS INGREDIENTS	CAS#	OSHA PEL	ACGIH TLV	I.M.T.
Acetone	67-64-1	1000 ppm	750 ppm	90
Methyl Ethyl Ketone (MEK)	78-92-3	200 ppm	200 ppm	10
WHS Hazard Code	Health-1	Flammability-3	Reactivity-0 (Also NFPA Hazard Code)	

SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point - 132°F
 Melting Point - 1000°F
 Viscosity - 100cP
 Solubility in Water - 95%
 Vapor Pressure - 185 mm Hg @ 63°F
 Vapor Density (Air=1) - 2
 Evaporation Rate (n-butyl Acetate=1) - 5.5
 Specific Gravity (Water=1) - 0.8
 Refractive Index - 1.36
 Flash Point (TCC) - 40°F
 Lower Limit (LEL) - 1.5%
 Upper Limit (UEL) - 12%
 Autoignition - 1000°F
 Ignition Temperature - 1000°F
 Decomposition Products: Any form toxic materials: carbon dioxide, carbon monoxide and various hydrocarbons.

SECTION IV - FIRE & EXPLOSION HAZARD DATA

Flash Point (TCC) - 40°F
 Lower Limit (LEL) - 1.5%
 Upper Limit (UEL) - 12%
 Autoignition - 1000°F
 Ignition Temperature - 1000°F
 Decomposition Products: Any form toxic materials: carbon dioxide, carbon monoxide and various hydrocarbons.

SECTION V - REACTIVITY DATA

Stability: Stable
 Hazardous Polymerization: Cannot Occur
 Incompatibility: Avoid contact with strong oxidizing agents.

SECTION VI - HEALTH HAZARD DATA

Primary routes of Entry: Inhalation and skin contact.
 Effects of Acute Overexposure: Potential local and systemic effects due to single or short term overexposure to the eyes and skin or through inhalation or ingestion.
 Eye Contact: Causes irritation, redness, tearing, blurred vision.
 Skin Contact: Can cause slight to moderate irritation and defatting (dryness).
 Inhalation: Can cause nasal and respiratory irritation and headache.
 Swallowing: Can cause gastrointestinal irritation, nausea, dizziness, vomiting and diarrhea.
 Effects of Chronic Overexposure: Potential local and systemic effects due to repeated or long term overexposure to the eyes and skin or through inhalation or ingestion.

Eye Contact: Winked irritation (burn), possible transient corneal or conjunctival injury.
 Skin Contact: Severe irritation and defatting. Can cause a rash. LD50 (Rabbit): 1000 mg/kg
 Inhalation: Can cause respiratory irritation, vomiting and incoordination. TL₀₁ (Human): 75 mg/m³
 Swallowing: Causes nausea, vomiting, headache, dizziness, stupor, diarrhea. LD50 (Rat): 1620mg/kg

Emergency First Aid Procedures:

Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.
 Skin Contact: Remove contaminated clothing prior to flushing with water. Launder contaminated clothing before re-use. Wash skin thoroughly with mild soap and water.
 Inhalation: Seek fresh air. If person is affected, remove to fresh air. If breathing is difficult, administer oxygen. If breathing has stopped, give artificial respiration. Keep person warm, quiet and get medical attention.
 Swallowing: Do not induce vomiting. If person is conscious, dilute by giving two glasses of water. Call a physician. Keep person warm and quiet.

P.C.I. INDUSTRIES, INC.
P.O. BOX 9845
1661 OLD DIXIE HIGHWAY
RIVIERA BEACH, FLORIDA 33404

1661 OLD DIXIE HIGHWAY
RIVIERA BEACH, FLORIDA 33404
305-844-0241 EMERGENCY & INFORMATION

This MSDS complies with OSHA 29 CFR 1910.1200 (The Hazard Communication Standard)

PRODUCT IDENTITY (TRADE NAME) : EZ WELD CLEAR PVC SOLVENT CEMENT
AGE

DOT HAZARD CLASSIFICATION : FLAMMABLE LIQUID, 3.1

SECTION I - PRODUCT IDENTIFICATION

SPECIFIC CHEMICAL NAME	CAS#	OSHA PEL	ACGIH TLV	% WT
Tetrahydrofuran (THF)	109-99-9	200 ppm	200 ppm	28
2-Butanone (MEK)	78-93-3	200 ppm	200 ppm	35
Cyclohexanone	108-94-1	50 ppm	25 ppm	7
HMS Hazard Code	Health-1	Flammability-3	Reactivity-0 (Also NFPA Hazard Code)	

None of the above hazardous ingredients are considered to be carcinogenic by NTP, IARC, or OSHA, thus there is no reason to assume the mixture would be carcinogenic, as no new compounds are being formed thru chemical reaction.

SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point - 150°F
Auto Ignition - 610°F
Percent Volatiles - 90%
Solubility in Water - 40%
Appearance and odor - Light yellow colored liquid with strong solvent odor.

SECTION IV - FIRE & EXPLOSION HAZARD DATA

Flash Point (TCC) - 6°F
Flammable Limits in Air - Lower 2% Upper 12%
Extinguishing Media - Alcohol resistant foam, carbon dioxide or dry chemical.
Firefighting Procedures : Wear self-contained breathing apparatus with a full facepiece operated in pressure-demand or other positive pressure mode when fighting fires.
Special Fire & Explosion Hazards: Vapors are heavier than air and may travel along the ground or may be moved by ventilation and ignited by pilot lights, other flames, sparks, heaters, smoking, electric motors, static discharge, or other ignition sources at locations distant from material handling point.

Hazardous Decomposition Products : May form toxic materials : carbon dioxide, carbon monoxide

SECTION V - REACTIVITY DATA

Stability : Stable
Hazardous Polymerization : Cannot Occur
Hazardous Decomposition : None
Incompatibility : Avoid contact with strong oxidizing agents

SECTION VI - HEALTH HAZARD DATA

Primary routes of Entry: Inhalation and skin contact.
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Potential local and systemic effects due to repeated or long term overexposure to the eyes and skin or through inhalation or ingestion.
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Swallowing: Do not induce vomiting. If person is conscious, dilute by giving two glasses of water. Call a physician. Keep person warm and quiet.

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See Pipe Cement #43507